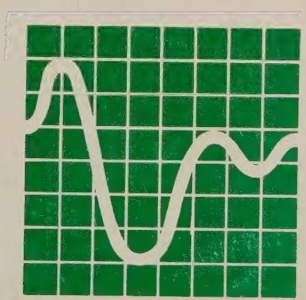
#72

INSTRUCTION MANUAL
FOR
QSB SERIES
25- AND 50- WATT UNITS



SORENSEN POWER SUPPLIES

Manual No. 14-6308

MARCH 1967

INSTRUCTION MANUAL
FOR
QSB SERIES
25- AND 50- WATT UNITS

Manual covers QSB Models:

6-4	18-1.5
6-8	18-3
12-2	28-1
12-4	28-2

RAYTHEON COMPANY □ SORENSEN OPERATION
Richards Avenue, Norwalk, Connecticut □ 06856
Telephone 203-838-6571 □ TWX 710-468-2940

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RAYTHEON COMPANY, Sorensen Operation

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	All Models	6-4	6-8	12-2	12-4	18-1.5	18-3	28-1	28-2
Input Ratings									
Voltage Range (Vac)	105-125/200-240/ 210-250								
Frequency (Hz)(1)	50-400								
Phase	Single								
Max.Current (Aac)									
at 115 Vac		0.75	1.6	0.75	1.6	0.75	1.6	0.75	1.6
at 230 Vac		0.38	0.8	0.38	0.8	0.38	0.8	0.38	0.8
Power Factor (typical)		0.78	0.85	0.83	0.80	0.81	0.81	0.83	0.72
Efficiency (typical) (%)		44	35	44	47	49	51	48	59
Output Ratings									
Voltage Range (Vdc)		5.4 - 6.6		10.8 - 13.2		16.2 - 19.8		25.2 - 30.8	
Extended Range (Vdc)		5 - 9		9 - 18		13 - 26		18 - 36	
Resolution (mV)(typical)		36		54		72		92	
Max.Current (Adc) at 55°(2)	I nominal	4	8	2	4	1.5	3	1	2
Extended Range Derating	See Appendix								
Current Mode Range (Adc)	0.1 - I_o max.								
Regulation (%)									
Voltage Mode(3)		±0.015		±0.005					
Current Mode(4)	±0.01								
Temperature Coefficient									
Voltage Mode (typ)%/°C	0.015								

(1) All specifications are guaranteed at 60 Hz input
(2) Max.current at 40°C is 110% I nominal and at 71°C is 75% I nominal
(3) For combined full line and load change
(4) For combined full line and 50% load change

Table 1-1. Unit Specifications (Sheet 1 of 2)

	All Models	6-4	6-8	12-2	12-4	18-1.5	18-3	28-1	28-2
Ripple									
Voltage mode:									
Max. RMS ripple (μV)	250								
Typ peak-to-peak (mV)									
50-60 Hz	1								
400 Hz	5-20								
Current mode	0.0025% I_o max.								
Transient Response (μs)(5)		40		30		25			
Output Voltage Turn-On and Turn-Off Overshoots	None								
Ambient Temp Range (°C)	0 - 71								
Remote Programming (typ) (Ω/V)		15.5 ± 1		13 ± 2					
Output Impedance (μΩ + L)		225 + .3 μh	75 + .3 μh	250 + .3 μh	100 + .3 μh	500 + .3 μh	250 + .3 μh	1000 + .3 μh	500 + .3 μh
Stability (typical) (%)									
8 hr after warm-up	0.025% of E_o								
Thermal drift after NL to FL change	0.08 % of E_o								
Series Operation	Max. of 200 V								
Parallel Operation (typ)(6)	Max. of 20 units								
Remote Sensing	Min of 20% of E nom in each leg								
Cooling	Convection								
RFI Characteristics (typ)	Meets Mil-I-26600, Mil-I-6181D & Mil-I-16910C								
Dimensions (in.) - Height	3-5/16								
Width	7-1/16								
Depth		8-3/4	12-1/16	8-3/4	12-1/16	8-3/4	12-1/16	8-3/4	12-1/16
Weight (lb)		8-1/2	13	8-1/2	13	8-1/2	13	8-1/2	13

(5) For a step load change NL to FL or FL to NL and recovery to within ± 10 mV band
(6) Derate each unit to 90% of maximum current

Table 1-1. Unit Specifications (Sheet 2 of 2)

put of 200 volts. Regulation in series operation is the sum of the regulation of all units.

1-12. PARALLEL OPERATION. Parallel operation may be used to service those applications requiring a higher output current than any single QSB can provide. Paralleling is indirect through a "master-slave" approach. The maximum number of units which may be paralleled is 20.

1-13. REMOTE PROGRAMMING. Some applications require that step changes be made in the unit output from remote locations. To service these, the unit has been made adaptable to remote programming. The adapting procedure entails only the connection of a calculated resistor or resistors into the programming circuit. Sensitivity for six-volt units is 15.5 $\pm$ 1 ohms/volt; sensitivity for all other units is 13 $\pm$ 2 ohms/volt.

1-14. OPTIONAL EQUIPMENT.

1-15. The QSB 25- and 50- watt units are half-rack size and are shipped ready for bench use. However, by using optional adapter panels, either one or two units may be rack mounted. Rack adapter 190-1312 is designed for mounting one unit, whereas adapter 190-1313 will accommodate two units side by side. Both adapters are constructed of corrosion-resistant steel and are finished in a baked-on aluminum metallic enamel.

SECTION II

PREPARATION FOR USE

2-1. GENERAL.

2-2. After unpacking, initial inspections and preliminary checkout procedures should be performed to assure that unit is in good working order. Basically, these consist of visually checking for damaged parts and components, and of making an electrical check. If it is determined that the unit is damaged, follow the instructions on the Damage and/or Loss in Shipment form enclosed with the unit, and notify the carrier immediately. The carrier's claim agent will then prepare a report of damage. The user is required to send this report to the Service Dept., Raytheon Company, Sorensen Operation, Richards Avenue, Norwalk, Conn. Sorensen will, in turn, advise the user as to what action is required to repair or replace the supply.

2-3. In addition to inspection and check-out procedures, this section contains instructions to adapt unit for rack use and on altering unit input wiring for either 220 or 230 volt operation.

2-4. INITIAL INSPECTION.

2-5. Proceed as follows to inspect for damage incurred during shipment:

a. Inspect panel and chassis for dents, chips and other signs of structural damage.

b. Check action of fuseholders. Assure that each holder contains a properly rated fuse. Fuse current rating is printed on front panel above holder.

c. Turn VOLT ADJ. potentiometer from stop-to-stop. Rotation should be smooth through a 300-degree angle.

d. Alternate Input Power Switch to ON and off a few times. Snapping action should be both positive and audible. Terminate check with switch in off position.

e. Inspect power input cord for obvious signs of damage. Tug lightly on cord near chassis to assure that relief grommet grips cord.

f. Check terminal board. Assure that links are firmly in place across terminals 1 and 2, 3 and 4, 5 and 6, and 7 and 8.

g. Remove screws and washers retaining front panel to chassis. Then, detach feet and slide cover off chassis. Inspect components for signs of physical damage. If unit is to be rewired for an alternate input, proceed to para 2-6 before remounting cover and panel.

2-6. ELECTRICAL INSTALLATION.

2-7. QSB units are wired to accept a 115 V AC input. However, either of two alternate inputs may be used by simply rewiring the input transformer. The following two paragraphs describe the procedures.

2-8. 220-VOLT OPERATION. To alter the unit from 115 V to 220 volt operation, see Figure 2-1 and proceed as follows:

a. At transformer T1, unsolder jumpers across taps 1 and 3, and 2 and 4.

b. Solder a jumper across taps 2 and 3.

c. Unsolder yellow wire at tap 4 and relocate to tap 11.

d. Change fuse F1 to size indicated in Table 2-1.

e. Remount cover and feet.

2-9. 230-VOLT OPERATION. To alter the unit from 115 to 230 volt operation, see Figure 2-1 and proceed as follows:

a. At transformer T1, unsolder jumpers across taps 1 and 3, and 2 and 4.

b. Solder jumper across taps 2 and 3.

c. Change fuse F1 to size indicated in Table 2-1.

d. Remount cover and feet.

Unit	F1 Rating	Littelfuse Inc. Part No.
25- watt	0.75 A	3120.75
50- watt	1.5 A	31201.5

Table 2-1. F1 Substitute for Alternate Inputs

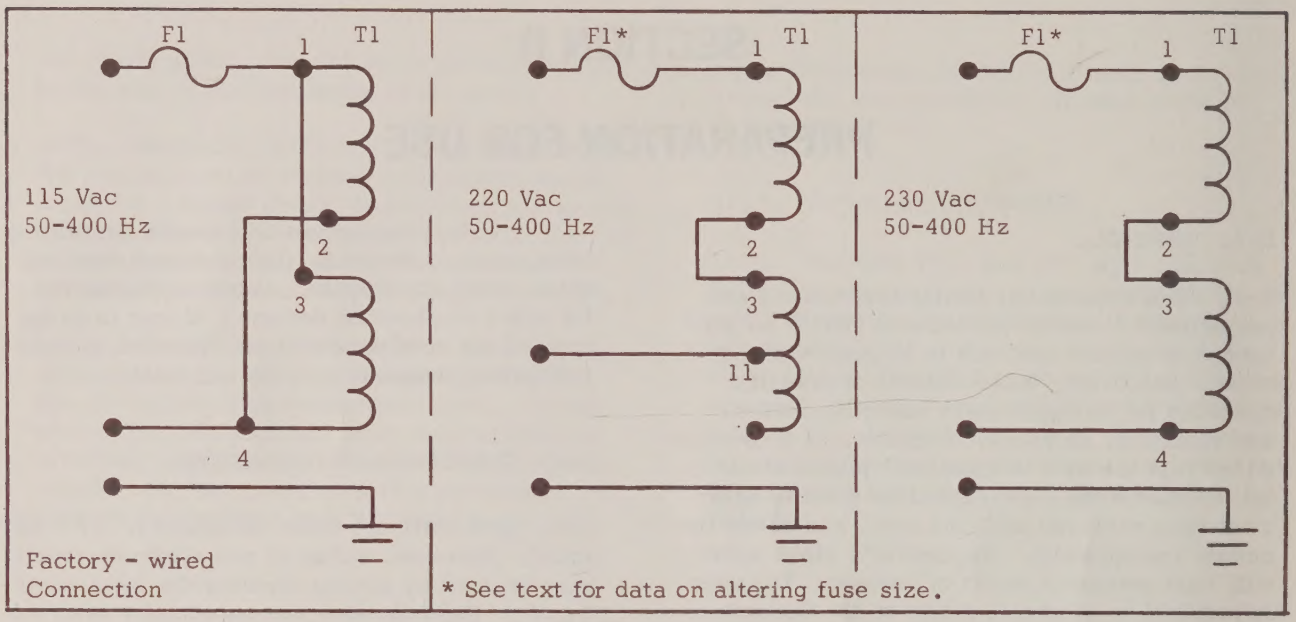


Figure 2-1. Alternate Input Connections.

2-10. INPUT POWER CORD. The input power cord terminates externally in a three-prong polarized plug. The unit chassis is wired to the plug through the line cord, and therefore, the insertion of the plug into a compatible receptacle, hooked up to a grounded input will automatically ground the unit. If a grounded input is not available, use an adapter, making sure that the adapter's external lead is well-grounded.

2-11. ELECTRICAL INSPECTION.

2-12. To perform an initial electrical inspection, proceed as follows:

a. Insert line cord plug into a suitable receptacle. (Refer to para 2-10.)

b. Turn VOLT ADJ. potentiometer control fully counterclockwise.

c. Connect a d-c voltmeter across "+" and "-" binding posts on front panel, or across terminals 6 and 7 on rear-mounted terminal board. Select a voltmeter range compatible with rated unit output.

CAUTION

Do not remove or loosen any terminal interconnecting links.

d. Set Input Power Switch to ON. Voltmeter should indicate, at a maximum, unit low-end rated output.

e. Rotate VOLT ADJ. control fully clockwise. Voltmeter should indicate, at a minimum, unit high-end rated output.

2-13. MECHANICAL INSTALLATION.

2-14. The unit is shipped ready for bench use. However, it may be rack-mounted through the use of either of two optional adapters, one for single unit mounting and the other for mounting two units side by side.

2-15. To attach unit to an adapter, first remove feet from unit base. Reinstall feet-retaining screws in holes from which originally removed. Remove four round-head screws and washers used to mount front panel to cover and chassis. Fit unit to adapter, aligning front-panel mounting holes with holes in lips of adapter. Use flat-head screws supplied with adapter for mounting unit.

SECTION III

OPERATING INSTRUCTIONS

3-1. GENERAL.

3-2. This section, in addition to providing basic operating instructions, details the methods by which QSB's may be adapted to their more common applications. These include remote sensing, remote programming, and series, parallel and current-mode operation. Table 3-1 lists each operating control and its function.

CAUTION

The QSB is cooled by convection. Locate in area where the free flow of air around and through the unit is unimpeded.

3-3. LOCAL SENSING.

3-4. The unit is shipped ready for use in the local-sensing configuration. With this hookup, unit output is regulated at the output terminals, with no compensation for load line losses. If these drops are expected to be prohibitive, use the remote-sensing configuration as outlined in para 3-6.

3-5. To operate the unit, proceed as follows:

a. Connect a voltmeter across terminals 5 and 8. Select a meter range compatible with unit's rated output.

b. Insert line cord plug into a suitable receptacle (refer to para 2-10).

c. Set Input Power Switch to ON.

d. Rotate VOLT ADJ. knob until desired output voltage is indicated on voltmeter.

e. Set Input Power Switch to off and disconnect voltmeter. Tighten terminal screws.

f. Connect load leads to terminals 6 and 7; positive lead to terminal 6 and negative lead to terminal 7.

g. Set Input Power Switch to ON. Unit supplies highly regulated power to load.

3-6. REMOTE SENSING.

3-7. If it is desired to sense (regulate) the unit output at load rather than at output terminals, remove links between terminals 5 and 6, and 7 and 8. Next, run a sensing lead from terminal 5 to positive side of load; connect another lead from terminal 8 to negative side of load (see Figure 3-1). Use either coaxial cable or a pair of twisted wires for sensing leads. Put unit into operation per para 3-5. Some degeneration in response time is inherent in remote-sensing operation. If it is critical that response time meet specifications, disconnect output capacitor C7 and reconnect it,

CONTROL	FUNCTION
Input Power Switch	A double-pole, single-throw switch used to connect a-c input to primary of main transformer T1.
VOLT ADJ. potentiometer	Connected in series with the sensing network and across the output terminals, this control, when rotated, varies the unit output voltage.

Table 3-1. Operating Controls.

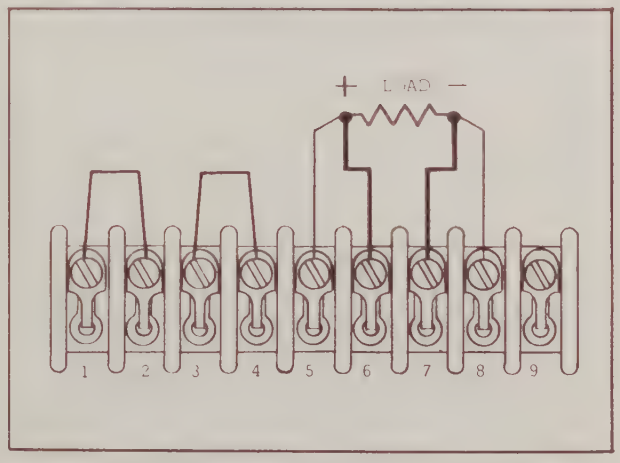


Figure 3-1. Remote Sensing Configuration.

or an identical capacitor, locally across the load. Rating of C7 may be determined from replacement parts list in Section VI.

3-8. REMOTE PROGRAMMING.

3-9. The procedure in which a calculated resistance is introduced into the sensing network in order to obtain a predetermined output is called remote programming. Its use is advantageous in those applications where unit output must be controlled from remote locations.

3-10. The programming sensitivity is 15.5 ± 1 ohms/volt for six-volt units and 13 ± 2 ohms/volt for all other units. This means that for each volt difference between the minimum value of the unit's extended range and the desired output voltage approximately 15.5 ohms are required for six-volt units and 13 ± 2 ohms are needed for all other units. In selecting a programming resistor, choose one which has a low temperature coefficient (± 30 ppm) and a wattage rating at least ten times that calculated. Programming current is 70 mA maximum for six-volt units, and 90 mA maximum for other units.

3-11. To adapt unit to remote programming operation, proceed as follows:

a. Set Input Power Switch to off.

b. Turn VOLT ADJ. knob fully counterclockwise.

c. Remove link between terminals 3 and 4 (CUR REG.) and connect programming resistor (previously calculated) across terminals. (See Figure 3-2.) Do not use alligator clips or related types of connecting devices for programming resistor. Turn down terminal screws until a good, firm connection is made on resistor leads.

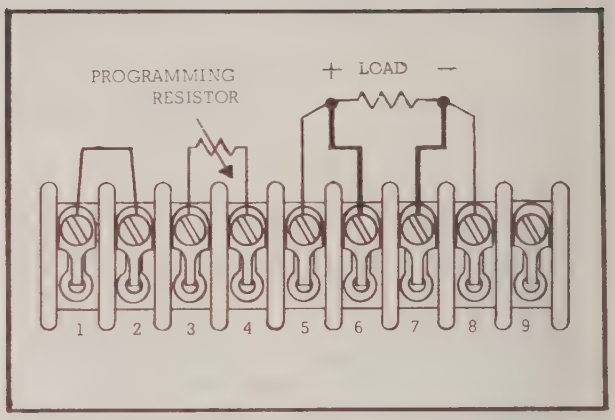


Figure 3-2. Remote Programming Set-up.

d. Connect load to terminals 6 and 7; positive side at 6, negative at 7. Use remote sensing, if desired.

e. Set Input Power Switch to ON. If desired, check output with a voltmeter.

Note

Turning the VOLT ADJ. knob will increase the output voltage. If this is an undesirable feature, the VOLT ADJ. control may be bypassed by first removing the link between terminals 3 and 4 and then connecting the programming resistor between terminals 3 and 8. (In 18-volt units, increase programming resistance by 40 ohms; add 90 ohms to programming resistance for 28-volt units.)

QSB MODEL	MFR.	TYPE	SORENSEN PART NUMBER	HEATSINK DIMENSION (in.)
6-4 (1)	Motorola	MR 1030A	26-1006-1	2-1/4 x 2-1/4
6-8 (1)	Motorola	MR 1120	26-1046-1	
12-2	Solitron	2A50	26-1002-3	
12-4	Motorola	MR 1030A	26-1006-1	
18-1.5	Solitron	2A50	26-1002-3	
18-3	Solitron	3A50	26-1026-3	
28-1	Solitron	HC67	26-1027-3	
28-2	Solitron	2A50	26-1002-3	

(1) Mounting torque is 12-15 lb-in.

Table 3-2. Series Operation Rectifier Recommendation

3-12. CONSTANT PROGRAMMING. Programming current in a particular unit is constant due to the constant load presented by the sensing bridge and amplifier. This current, however, may not be, and probably is not, identical with the programming current in any other randomly selected unit. This is attributable to dissimilarities, within acceptable tolerances, in component characteristics.

3-13. For those applications where a constant ohms/volt is required, the sensing bridge may be modified to obtain the necessary constant programming current from unit-to-unit. Select a 1000-ohm potentiometer with a low temperature coefficient (± 30 ppm), and connect internally as a rheostat across potentiometer R15. Rotate 1000 ohm potentiometer shaft fully clockwise. Remove link between terminals 3 and 4, and connect a milliammeter across terminals. Apply input power; then rotate 1000 ohm potentiometer shaft until 100 mA are indicated on meter. Disconnect input power and meter. Repeat entire procedure for all other units. The programming sensitivity is now a constant 10 ohms/volt. Use this value to determine value of programming resistor (para 3-10). Hook up resistor per para 3-11.

Note

The programming current for six-volt units is 70 mA, max. Therefore, if a programmed system contains only six-volt units, the ohms/volt sensitivity may be made a constant 12.5 ohms/volt by using a 750 ohm potentiometer and obtaining an 80 mA current on test ammeter.

3-14. SERIES OPERATION.

3-15. Series operation may be used to obtain output voltages higher than the maximum extended range of any one unit. The maximum output rating of any series-connected system is 200 volts. Regulation in series operation is the sum of the specified regulation for each unit. The maximum output current of a series-connected system is limited to the maximum current output of the lowest rated supply.

3-16. The following outlines procedures for connecting two QSB's in series (see Figure 3-3). The procedure need only be extended to series connect as many units as desired within the limitations given in para 3-15.

a. Set Input Power Switches of both units to off.

b. Remove links between terminals 5 and 6, and 7 and 8, unit 1. Remove link from terminals 7 and 8, unit 2.

c. Connect load lead from terminal 7 on unit 1 to terminal 6 on unit 2.

d. Run a load lead from terminal 6, unit 1, to the positive side of load.

e. Connect a load lead from terminal 7, unit 2, to negative side of load.

f. Run a sensing lead from terminal 8, unit 1, to terminal 6, unit 2.

g. Connect a sensing lead from terminal 5, unit 1, to positive side of load; run another sensing lead from terminal 8, unit 2, to negative side of load.

CAUTION

To protect the units' output capacitors, connect a rectifier across individual unit output terminals (see Figure 3-3). Refer to para 3-17 for rectifier recommendations.

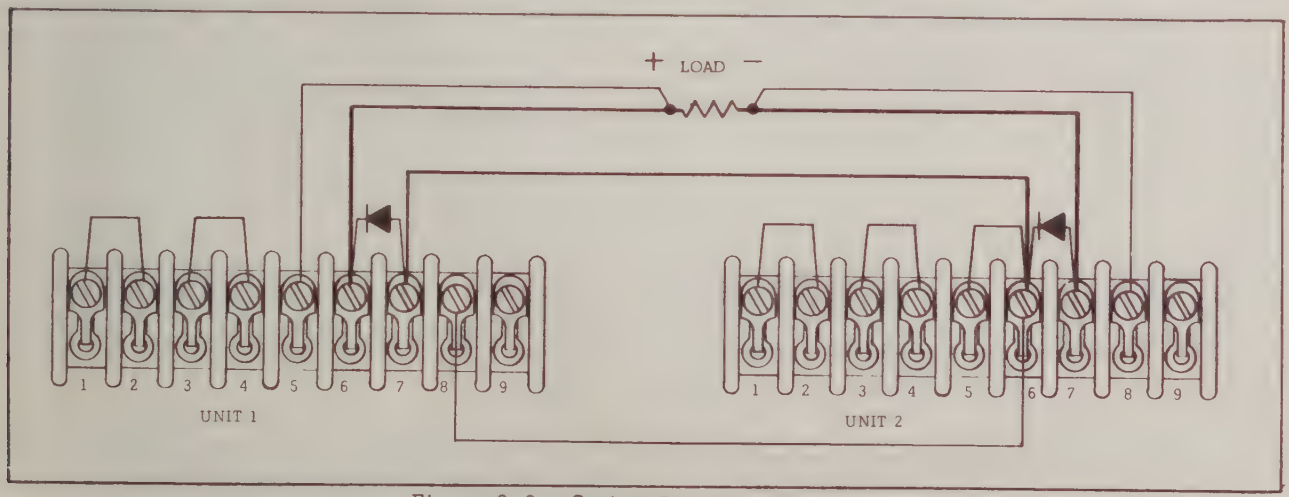


Figure 3-3. Series Operation Hook-up.

3-17. RECTIFIER RECOMMENDATIONS. In series operation, a rectifier should be connected across the output terminals of each unit to protect the output capacitor in the event of a unit failure. Rectifiers recommended for this purpose are listed in Table 3-2. Flat aluminum plate, 0.32-in. thick, should be used for heatsink.

3-18. PARALLEL OPERATION.

3-19. Loads which draw currents higher than the rated output of any single QSB unit may be serviced by paralleling units. Readily accessible terminals at unit rear facilitate the paralleling procedure. QSB parallel operation is based on the "master-slave" concept, i.e., amplifier of the "master" unit supplies drive current to all "slave" units. ("Slave" unit amplifiers are disconnected during the paralleling procedure.)

3-20. The following outlines procedures for paralleling two units. However, this procedure need only be extended to parallel up to 20 units. Derate each unit to 90% of the maximum nominal output current. Maximum system output is the sum of the derated current.

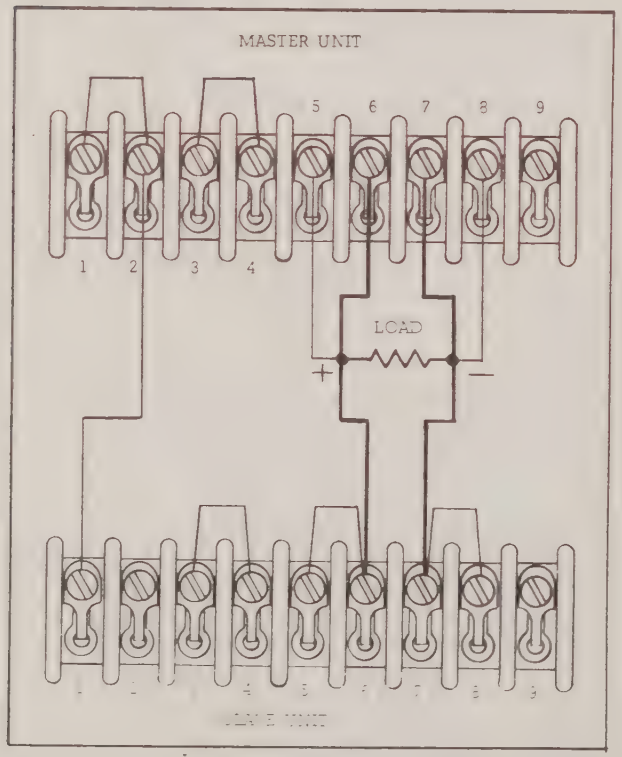


Figure 3-4. Parallel Operation Hook-up.

a. Set Input Power Switches of both units to off.

b. Remove link between terminals 5 and 6, and 7 and 8 on "master" unit. Disconnect link between terminals 1 and 2, "slave" unit. (See Figure 3-4 for parallel operation hook-up representation.)

c. Connect a load lead from terminal 6 of each unit to positive side of load; run a load lead from terminal 7 of each unit to negative side of load.

d. Run a sensing lead from terminal 5, "master" unit, to load (+); connect another sensing lead from terminal 8, "master" unit, to load (-). Use coaxial cable or pair of twisted wires for sensing leads.

e. Connect a lead from terminal 1, "slave" unit, to terminal 2, "master" unit.

f. Set Input Power Switches to ON. Only when all input switches in system are set to ON will output be available to load.

Note

Regulation degeneration is negligible using this method of paralleling.

3-21. CURRENT-REGULATING MODE.

3-22. The QSB is convertible from its normal voltage-regulating configuration to a current-regulating mode. In this mode, the unit output current is held constant, while the output voltage varies with load. Current regulation specifications are listed in Table 1-1.

3-23. The procedure for adapting the QSB to the current regulating mode is applicable to all units. However, before performing the actual procedure, two calculations must be made; one determines the unit's dynamic (compliance) voltage for the particular value of constant current, and the other gives the value and power rating for the required sensing resistor. Inasmuch as these calculations involve variables which can only be determined by the user, specific calculations for every possible combination cannot be given here. Therefore, only the general steps are provided along with an illustrative example. The specific procedure for hooking up the unit follows these.

3-24. CALCULATIONS. The following gives the general steps for calculating the dynamic volt-

age range the the value of sensing resistor (R):

a. Divide the desired value of constant current (I_c) by the nominal maximum rated output current (I_m) and multiply by 100, i.e.,

$$\text{Percent } I_{load} = (I_c/I_m) \times 100$$

b. Determine unit's input voltage.

c. On extended range characteristics (Appendix), plot the percent I_{load} (calculated in "a") on vertical % I_{load} line. Next, extend a horizontal line, from plotted point, to both left and right until line intersects with either vertical broken line or with applicable slanted input voltage line. Drop a line to the abscissa from points of intersection. Subtract 5 for six-volt units and 9 for all other units from value obtained at points. The minimum and maximum obtained define the dynamic (compliance) voltage range.

d. Next, calculate value of the sensing resistor. Use the relation:

$R = 5/(I_c - I_s)$ for 6-volt units (I_s = 70 mA);

$R = 9/(I_c - I_s)$ for all other units (I_s = 90 mA).

Determine power rating:

$$W_{rated} = (I_c^2 R) \times 7$$

3-25. For the illustrative example, assume the following: unit is a QSB 6-4, desired constant current is 3 A, and input voltage is 115 V ac.

a. Calculate percent I_{load}.

$$\text{Percent } I_{load} = (I_c/I_m) \times 100$$

$$= (3/4) \times 100 = 75$$

b. On Figure A-1, plot point 75 on the % I_{load} line. Extend line, as shown in Figure, to left and to right. Line to left intersects broken line. Value on abscissa is 5. Line to right intersects applicable input voltage line (115 Vac).

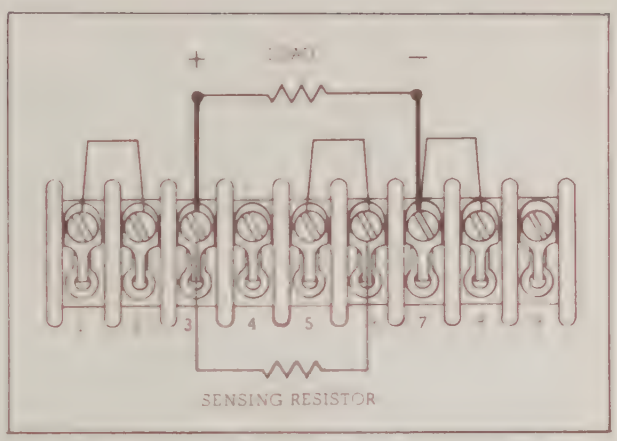


Figure 3-5. Current-Regulating Mode.

Value on abscissa is 8.93 volts. Subtracting 5 from each value gives a dynamic voltage range of 0 to 3.93 volts.

c. Calculate value of sensing resistor.

$$R = 5/(I_c - I_s) = 5/(3-0.07) = 1.7 \text{ ohms.}$$

Next, calculate power rating.

$$W_{rated} = (I_c^2 R) \times 7 = 9(1.7) \times 7 = 107.1$$

Use a 110 W resistor with a temperature coefficient of 30 ppm.

3-26. PROCEDURE. After performing the requisite calculations outlined in para 3-24, and finding a suitable resistor, proceed as follows:

a. Set unit Input Power Switch to off.

b. Remove link across terminals 3 and 4. Assure that links across 1 and 2, 5 and 6, and 7 and 8 are secure.

c. Connect sensing resistor across terminals 3 and 6 (Figure 3-5).

d. Connect a load lead from terminal 3 to positive side of load; run other load lead from terminal 7 to load (-).

e. Set Input Power Switch to ON. If desired, check current with a suitable ammeter.

SECTION IV

PRINCIPLES OF OPERATION

4-1. GENERAL.

4-2. This section discusses the basic principle of the series-passing-stage power supply, describes the block functions of several QSB circuits and then treats each of these sections in detail. If used as a supplement to the maintenance data provided in Section V, an understanding of the material herein will aid in the rapid and logical isolation of unit faults.

4-3. BASIC THEORY.

4-4. The QSB utilizes the series-passing stage principle in regulating unit output. With this approach, a variable impedance absorbs the difference between the desired regulated output and the filtered "brute-force" dc. The variable impedance is provided by a transistor stage which is fed a control signal that is related to the unit output. This transistor is known as the series passing stage since it is connected in series with the load and must pass all load current. Figure 4-1 presents an idealization of passing stage operation.

4-5. BLOCK DIAGRAM DISCUSSION.

4-6. The following discusses, in a general manner, the internal operation of a QSB. A more detailed treatment of the various sections is presented in subsequent paragraphs. Refer to Figure 4-2: the a-c input is stepped-down by the input transformer and applied across a full-wave, center-tapped rectifier. Output from the rectifier is filtered and fed through the passing stage to the load. This passing stage is, of course, the regulating device, absorbing the difference between the rectifier and desired output voltages. The feedback loop to the passing stage includes a sensing bridge which compares a portion of unit output against a fixed reference to produce an error signal. Bridge derived error signals, differentially amplified, are used to alter the current path of constant-current generator output. This, in effect, varies the current drive to the passing stage, thereby changing stage impedance (and therefore IR drop) as a function of unit output.

4-7. SENSING AND ERROR AMPLIFICATION.

4-8. Output-voltage sensing and error amplification are provided by a bridge circuit, made up of resistor (R9), zener diode (CR8) and potentiometer (R15), and differential amplifiers (Q8, Q9 and Q6, Q7). See Figure 5-3 for schematic locations of parenthetic reference designations used through this section.

4-9. The voltage reference, provided by the zener action of CR8, is compared with a portion of the output voltage sensed across an arm of the bridge, i.e., schematically the part of R15 across the base-emitter of Q9. Comparison error signals, resulting from variations in unit output, are applied to the bases of Q8 and Q9. As a result, the operating currents in each transistor change as a function of signal strength. The sum of these currents is kept approximately constant by the large resistance of R13. Therefore, an increase in current through one transistor results in an accompanying decrease in current through its companion device. Such action causes a change in signal currents to the bases of Q6 and Q7, e.g., if Q9 conducts more, the base-emitter voltage of Q7 is reduced. The collector current of Q7 diminishes and Q6 collector current increases.

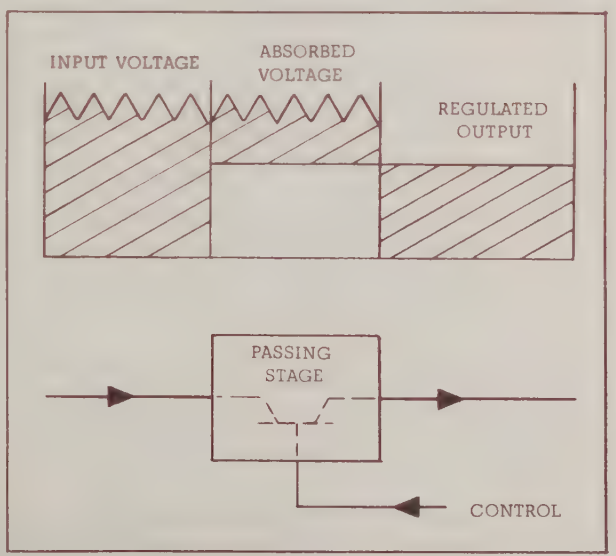
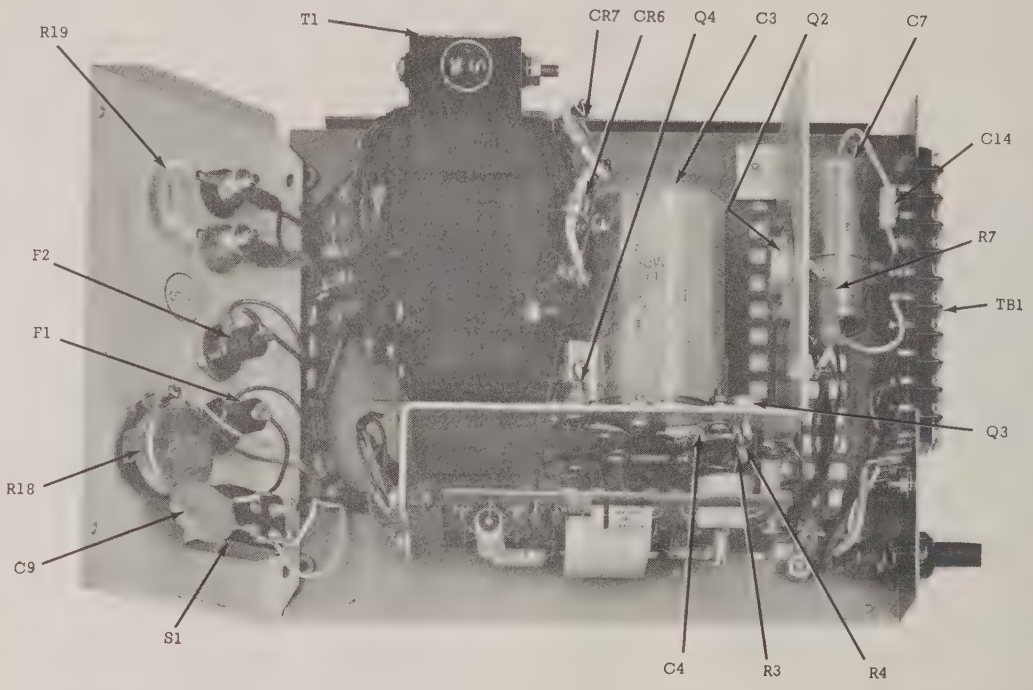


Figure 4-1. Series Passing Stage Principle.

TYPICAL QSB 25- WATT UNIT



TYPICAL QSB 50- WATT UNIT

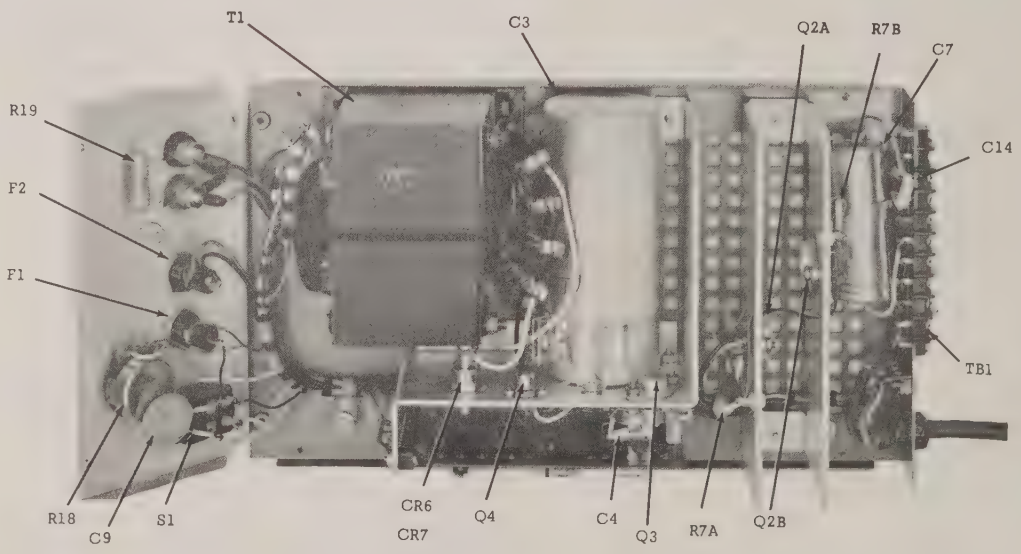


Figure 5-1. Parts Location.

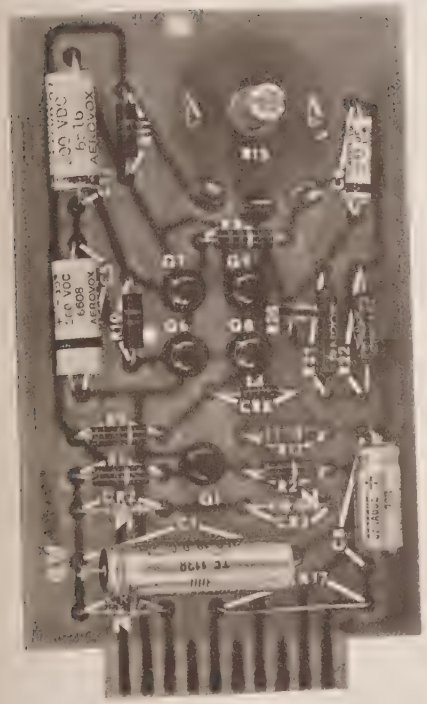
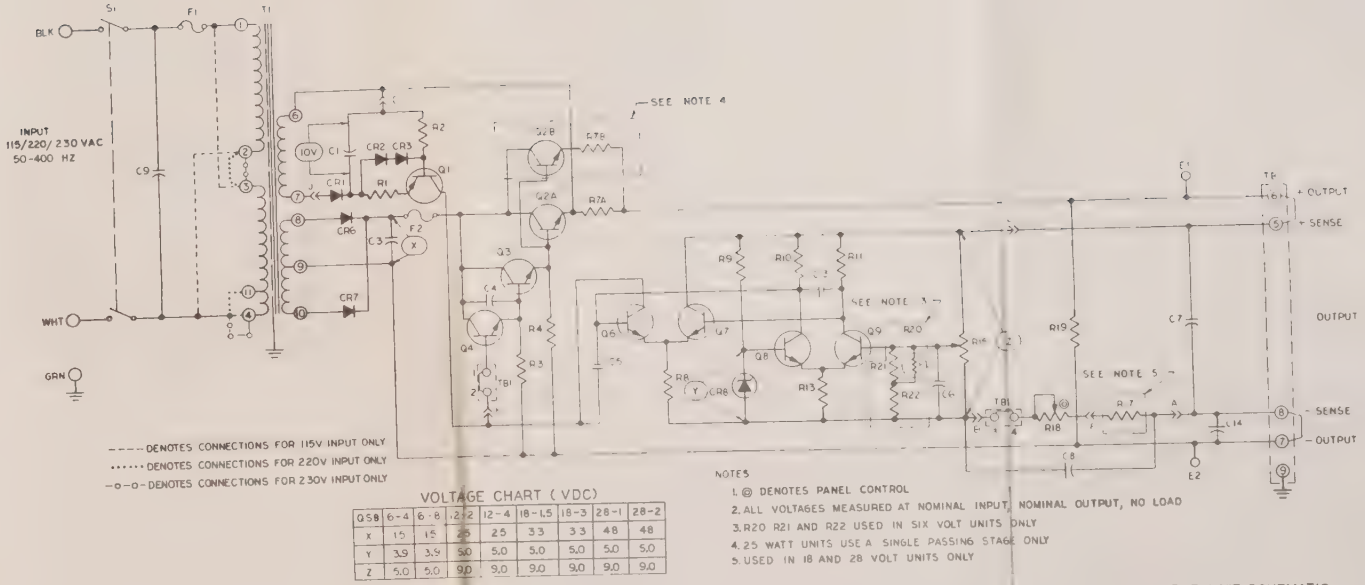


Figure 5-2. Component Board.



VOLTAGE CHART (VDC)

QSB	6-4	6-8	12-2	12-4	18-1.5	18-3	28-1	28-2
X	1.5	1.5	2.5	2.5	3.3	3.3	4.8	4.8
Y	3.9	3.9	5.0	5.0	5.0	5.0	5.0	5.0
Z	5.0	5.0	9.0	9.0	9.0	9.0	9.0	9.0

NOTES

1. @ DENOTES PANEL CONTROL
2. ALL VOLTAGES MEASURED AT NOMINAL INPUT, NOMINAL OUTPUT, NO LOAD
3. R20 R21 AND R22 USED IN SIX VOLT UNITS ONLY
4. 25 WATT UNITS USE A SINGLE PASSING STAGE ONLY
5. USED IN 18 AND 28 VOLT UNITS ONLY

FIGURE 5-3. UNIT SCHEMATIC.

5-3. PERIODIC SERVICING.

5-4. No periodic servicing of QSB 25- and 50-watt units is required. However, it is recommended that, whenever a unit is taken off the line, it be cleaned. Use naptha, or an equivalent solvent, on painted surfaces and a weak solution of soap and warm water to wash the front panel. Use compressed air at a pressure of about 5 psi to blow dust out from in and around components.

5-5. TROUBLESHOOTING.

5-6. Table 5-1 provides a list of malfunction symptoms along with a tabulation of the possible cause, or causes, for each symptom. Note that the failure of one component may possibly cause the failure of another. This is the so-called "chain-reaction"effect. For example, an open Q2A in a 50-watt unit may possibly cause the overloading and subsequent failure of Q2B. Both should be checked before returning unit to line. The same effect may be noted in the main rectifier circuit. A failure of either CR6 or CR7 may damage the complementary rectifier and, in addition, the main transformer.

5-7. CALIBRATION.

5-8. To calibrate a QSB unit proceed as follows:

a. Remove cover.

b. Set VOLT ADJ. potentiometer to center of range.

c. Connect a d-c voltmeter across terminals 3 and 5 on the rear-mounted external terminal board. Select a 10 V range.

d. With no load on unit, insert power cord plug into a 115 Vac receptacle. Set Input Power Switch to ON position.

e. Adjust potentiometer (R15), located on component board, to obtain a voltmeter indication of 5 $\pm$ .1 volts for six-volt units and 9 $\pm$ .1 volts for all other units. Apply locking compound to R15.

f. Reset voltmeter range to 40 V, and reconnect across terminals 6 and 7.

g. Rotate VOLT ADJ. potentiometer from stop to stop. At left-hand stop, meter should indicate a value equal to or less than that of the low end of unit extended range (imprinted on front panel). At right-hand stop, the meter should indicate a voltage equal to or greater than the high end of unit extended range.

h. Set unit Input Power Switch to off. Disconnect voltmeter. Remount cover.

5-9. PERFORMANCE TESTING.

5-10. OUTPUT RIPPLE. To measure unit output ripple, proceed as follows:

a. Connect a test set-up as shown in Figure 5-4. Set oscilloscope for 0.5 mV, verti-

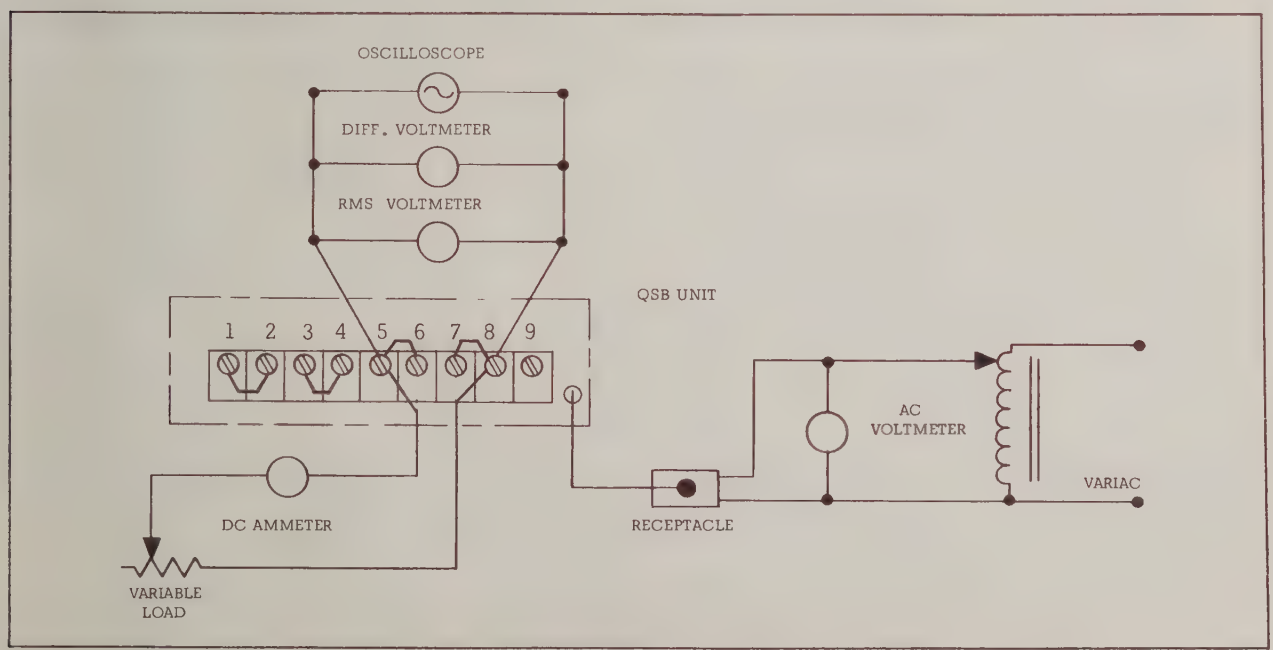


Figure 5-4. Output Ripple Test Set-up.

cal, and 10 ms/cm, horizontal. Select a 150 V range for RMS meter, and select a d-c ammeter range compatible with unit output. The Variac must be able to supply from 105 to 125 Vac at either 0.9 A (25-watt units) or 1.8 A (50-watt units). Use a resistive load with a current drawing capacity equal to at least the nominal rated output of unit under test. Use differential voltmeter as a TVM (or VTVM). Select a range compatible with unit output.

Note

Connect output leads to terminals 5 and 8. Make certain links are firmly in place across terminals 5 and 6, and 7 and 8.

b. Apply a 115 Vac input.

c. Set unit Input Power Switch to ON.

d. At no load, adjust unit output to nominal output voltage (nominal output voltages for all units are listed in Table 5-2).

e. Observe oscilloscope and RMS voltmeter. Voltmeter should indicate no more than 0.25 mV; oscilloscope should display a peak-to-peak voltage not greater than 1 mV.

g. If a regulation test is to be performed, disconnect oscilloscope and RMS voltmeter, and refer to para 5-11. Otherwise, set Input Power Switch to off and disconnect test hook-up.

5-11. REGULATION. To determine unit's output regulation, proceed as follows:

a. Connect unit to test set-up shown in Figure 5-4. The oscilloscope and RMS voltmeter are not necessary. Convert the differential voltmeter to act as a precision potentiometer. Select an internal voltage equal to the nominal unit output voltage, and set the null sensitivity to 10 mV range. (Refer to Table 5-2 for nominal output voltage).

b. Apply a 115 Vac input.

c. Set unit Input Power Switch to ON.

d. At no load, adjust unit output to obtain a null indication on voltmeter.

e. With the a-c voltmeter indicating 115 Vac, increase load on unit until d-c ammeter reads the nominal rated output current. Record deviation from voltmeter null position.

f. Adjust voltmeter internal voltage to regain null position. Then, with full load on unit, vary the unit input voltage at 60 Hz from 105 to 125 V ac. Note the deviation.

g. Sum the deviations in steps "e" and "f". The total should be less than that stipulated in Table 5-2 for the unit under test.

h. Set unit Input Power Switch to off. Disconnect test set-up.

QSB MODEL	Nominal DC Output		Output Ripple (mV)		Regulation (mV)
	Volt	Amps	RMS Volt	Peak-to-Peak	
6-4	6	4	0.25	1.0	1.8
6-8	6	8			1.8
12-2	12	2			1.2
12-4	12	4			1.2
18-1.5	18	1.5			1.8
18-3	18	3			1.8
28-1	28	1			2.8
28-2	28	2			2.8

Table 5-2. Performance Test Specifications

SECTION VI

REPLACEMENT PARTS LIST

6-1. GENERAL.

6-2. This section provides a replacement parts list for low-wattage QSB units. The list is keyed to both the schematic diagram (Figure 5-3) and the parts-locating photographs (Figure 5-1 and 5-2).

6-3. MANUFACTURER CODING.

6-4. The column headed MFR. CODE contains a listing of letter designators which, when applied to the tabulation that follows, will give the manufacturer from whom a particular item may be purchased. If no manufacturer's part number is listed in the MANUFACTURER PART NO. column, the part may be ordered from the indicated manufacturer by using the Sorensen part number and a complete description of the item.

AB	Allen Bradley Company
AX	Aerovox Corp.
BM	Bussman Manufacturing Div. McGraw Co.
CH	Cutler-Hammer, Inc.
CS	Clarostat Manufacturing Co., Inc.
FC	Fairchild Semiconductor
IRC	International Resistance Co.
KC	Keystone Carbon Co., Thermistor Div.
LF	Littelfuse Co.
MA	Motorola Semiconductor Products
RCA	Radio Corporation of America
RDM	Radio Material Co., Div. P.R. Mallory
RT	Raytheon Company
SG	Sage Electronics Corporation
SP	Sprague Electric Company
SR	Sorensen Operation, Raytheon Company
ST	Solitron Devices, Incorporated
WL	Ward Leonard Electric Co.

6-5. ORDERING PARTS.

6-6. When ordering parts from Raytheon Co., Sorensen Operation, include manufacturer's part number, the Sorensen part number and the unit model number. Address orders to:

Raytheon Company
Sorensen Operation
Richards Avenue
Norwalk, Connecticut 06856

REF DES	QSB MODELS 6-4	6-8	12-2	12-4	18-1.5	18-3	28-1	28-2	DESCRIPTION	SORENSEN PART NUMBER	MANUFACTURER PART NUMBER	MFR CODE
C1	X	X	X	X	X	X	X	X	Cap., 250 µF, 12 wVdc	24-2276-18		SP
C3	X								Cap., 14 mF, 15 wVdc	24-2454-1		*
		X							Cap., 25 mF, 15 wVdc	24-2454-2		*
			X						Cap., 5 mF, 30 wVdc	24-2444-1		*
				X					Cap., 10 mF, 30 wVdc	24-2444-2		*
					X				Cap., 2.5 mF, 50 wVdc	24-2445-1		*
						X			Cap., 5 mF, 50 wVdc	24-2445-2		*
							X		Cap., 1.7 mF, 50 wVdc	24-2445-6		*
								X	Cap., 2.5 mF, 50 wVdc	24-2445-1		*
C4,14	X	X	X	X	X	X	X	X	Cap., 0.0068 µF, 200 wVdc	24-2409-6		AX
C5	X	X							Cap., 0.047 µF, 200 wVdc	24-2409-11		AX
			X	X	X	X	X	X	Cap., 0.033 µF, 200 wVdc	24-2409-10		AX
C6	X	X	X	X	X	X	X	X	Cap., 0.0033 µF, 200 wVdc	24-2409-4		AX
C7	X								Cap., 1.8 mF, 15 wVdc	24-2441-1		SP
		X							Cap., 3.5 mF, 15 wVdc	24-2441-5		SP
			X						Cap., 1 mF, 25 wVdc	24-2452-4		SP
				X		X			Cap., 1.5 mF, 25 wVdc	24-2452-3		SP
					X				Cap., 650 µF, 25 wVdc	24-2452-2		SP
							X		Cap., 600 µF, 40 wVdc	24-2453-2		SP
								X	Cap., 800 µF, 40 wVdc	24-2453-3		SP
C8	X	X							Cap., 75 µF, 6 wVdc	24-2275-14		SP
			X	X					Cap., 20µF, 12 wVdc	24-2276-10		SP
					X	X	X	X	Cap., 25 µF, 25 wVdc	24-2279-10		SP
C9	X	X	X	X	X	X	X	X	Cap., 0.02 µF, 900 Vac	24-026		RDM
C13	X	X	X	X	X	X	X	X	Cap., 0.068 µF, 200 Vdc	24-2409-12		AX
CR1,2,3	X	X	X	X	X	X	X	X	Rectifier	26-1017	RD 9119	RT
CR6,7	X								Rectifier	26-1006-1	MR 1030A	MA
		X							Rectifier	26-1046-1	MR 1120	MA
			X		X				Rectifier	26-1002-4	2A100	ST
				X		X			Rectifier	26-1006-2	MR 1031A	MA
							X		Rectifier	26-1027-5	HC 69	ST
								X	Rectifier	26-1002-5	2A200	ST

* C3 may be ordered by description and Sorensen part number from either Aerovox Corp., Cornell-Dubilier Electronics or Sprague Electric Co.

Table 6-1. Replacement Parts List (Sheet 1 of 3)

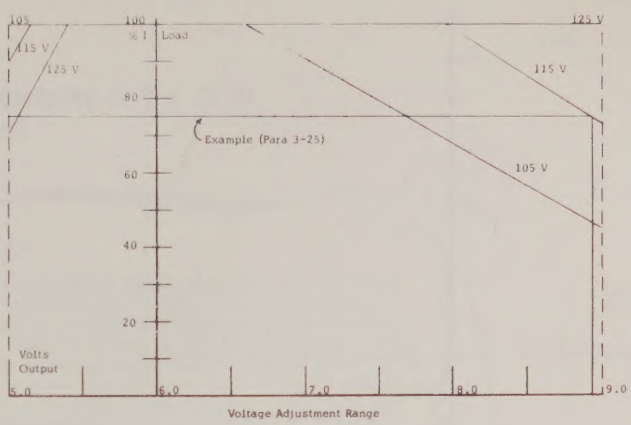
REF DES	QSB MODELS 6-4	6-8	12-2	12-4	18-1.5	18-3	28-1	28-2	DESCRIPTION	SORENSEN PART NUMBER	MANUFACTURER PART NUMBER	MFR CODE
CR8	X	X							Diode, Zener	26-233	1N748A	MA
			X	X	X	X	X	X	Diode, Zener	26-211	1N750A	MA
F1	X		X		X		X		Fuse, 1.5 A, 250 V	42-407	31201.5	LF
		X		X		X		X	Fuse, 3 A, 250 V	42-409	312003	LF
F2	X			X					Fuse, 5 A, 250 V	42-413	312005	LF
		X							Fuse, 10 A, 250 V	42-1846-1	Type MBO	BM
			X					X	Fuse, 3 A, 250 V	42-409	312003	LF
					X				Fuse, 2 A, 250 V	42-408	312002	LF
						X			Fuse, 4 A, 250 V	42-847	312004	LF
							X		Fuse, 1.5 A, 250 V	42-407	31201.5	LF
Q1	X	X	X	X	X	X	X	X	Transistor	18-143	2N3638	FC
Q2	X	X	X	X	X	X	X	X	Transistor	18-151	2N3055	RCA
Q3	X	X	X	X	X	X	X	X	Transistor	18-142	40312	RCA
Q4	X	X	X	X	X	X	X	X	Transistor	18-145	RT 9343	RT
Q5,6, 7,8	X	X	X	X	X	X	X	X	Transistor	18-144	FSC 3641	FC
R1	X	X	X	X	X	X	X	X	Resistor, 150 ohm, 1/2 W	27-183	EB 1511	AB
R2	X	X	X	X	X	X	X	X	Resistor, 1.2 kohm, 1/2 W	27-1110	EB 1221	AB
R3	X	X							Resistor, 1 kohm, 1/2 W	27-103	EB 1021	AB
			X	X					Resistor, 2.2 kohm, 1/2 W	27-152	EB 2221	AB
					X	X			Resistor, 3.3 kohm, 1/2 W	27-140	EB 3321	AB
							X	X	Resistor, 3.3 kohm, 1 W	27-292	GB 3321	AB
R4	X								Resistor, 680 ohm, 1/2 W	27-156	EB 6811	AB
		X							Resistor, 390 ohm, 1/2 W	27-1109	EB 3911	AB
			X						Resistor, 1 kohm, 1/2 W	27-103	EB 1021	AB
				X					Resistor, 560 ohm, 1 W	28-717	GB 5611	AB
					X				Resistor, 1.5 kohm, 1 W	27-295	GB 1521	AB
						X			Resistor, 820 ohm, 2 W	27-388	HB 8211	AB
							X		Resistor, 2.2 kohm, 1 W	27-290	GB 2221	AB
								X	Resistor, 1.2 kohm, 2 W	27-1168	HB 1221	AB
R7	X	X							Resistor, 0.27 ohm, 7 W	27-470-11		WL
			X	X	X	X	X	X	Resistor, 0.56 ohm, 3 W	27-397-19		WL
R8	X	X							Resistor, 270 ohm, 1/2 W	27-191	EB 2711	AB
			X	X	X	X	X	X	Resistor, 680 ohm, 1/2 W	27-156	EB 6811	AB

Table 6-1. Replacement Parts List (Sheet 2 of 3)

REF DES	QSB MODELS 6-4	6-8	12-2	12-4	18-1.5	18-3	28-1	28-2	DESCRIPTION	SORENSEN PART NUMBER	MANUFACTURER PART NUMBER	MFR CODE
R9	X	X							Resistor, 100 ohm, 1/2 W	27-173	EB 1011	AB
			X	X	X	X	X	X	Resistor, 180 ohm, 1/2 W	27-190	EB 1811	AB
R10,11	X	X							Resistor, 220 ohm, 1/2 W	27-1171	EB 2215	AB
			X	X	X	X	X	X	Resistor, 470 ohm, 1/2 W	27-166	EB 4711	AB
R13	X	X							Resistor, 680 ohm, 1/2 W	27-1152	EB 6815	AB
			X	X	X	X	X	X	Resistor, 1 kohm, 1/2 W	27-103	EB 1021	AB
R15	X	X	X	X	X	X	X	X	Pot., 200 ohm, 2 W	29-392		CS
R17					X	X			Resistor, 40 ohm, 3 W	27-383		SG
							X	X	Resistor, 90 ohm, 3 W	27-384		SG
R18	X	X							Pot., 100 ohm, 2 W	29-394		CS
			X	X					Pot., 150 ohm, 2 W	29-391		CS
					X	X			Pot., 200 ohm, 2 W	29-393		CS
							X	X	Pot., 300 ohm, 2 W	29-395		CS
R19	X								Resistor, 27 ohm, 3 W	27-397-59		WL
		X							Resistor, 15 ohm, 7 W	27-470-53		WL
			X	X					Resistor, 150 ohm, 3 W	27-397-77		WL
					X	X	X	X	Resistor, 680 ohm, 2 W	27-360	HB6811	AB
R20	X	X							Thermistor, 100 ohm	28-1088	RL 3B1	KC
R21	X	X							Resistor, 200 ohm, 1/2 W	28-1052-56		IRC
R 22	X	X							Resistor, 332 ohm, 1/2 W	28-1052-55		IRC
XF1,2	X	X	X	X	X	X	X	X	Holder, Fuse	42-459	342012	LF
S1	X	X	X	X	X	X	X	X	Switch, DPST	45-112	7561K5	CH
T1	X								Transformer	126-2904		SR
		X							Transformer	126-2908		SR
			X						Transformer	126-2905		SR
				X					Transformer	126-2909		SR
					X				Transformer	126-2906		SR
						X			Transformer	126-2910		SR
							X		Transformer	126-2907		SR
								X	Transformer	126-2911		SR

Table 6-1. Replacement Parts List (Sheet 3 of 3)

Figure A-1. Extended Range Characteristics, QSB 6-4



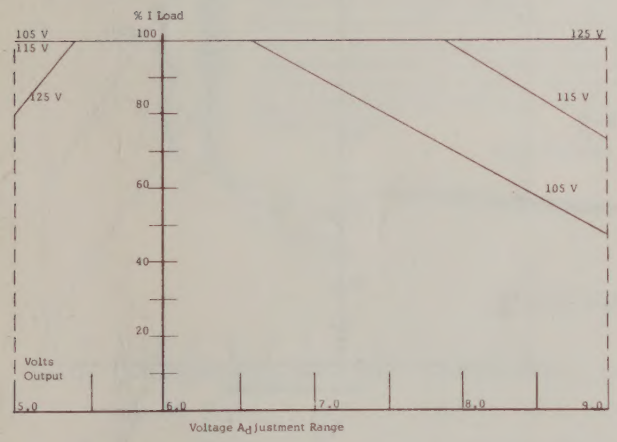
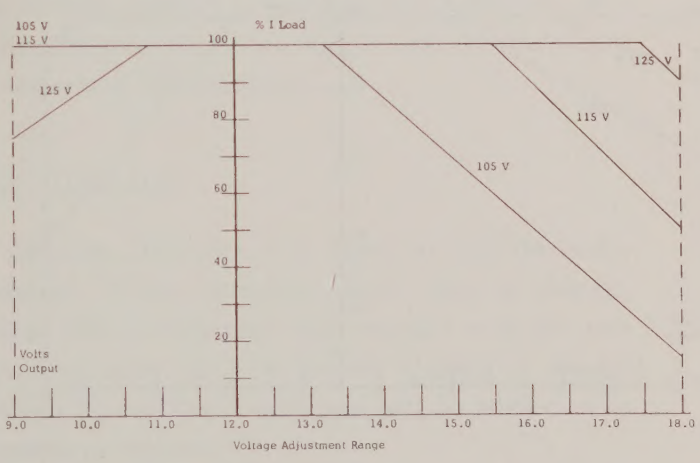


Figure A-2. Extended Range Characteristics, QSB 6-8

Figure A-3. Extended Range Characteristics, QSB 12-2



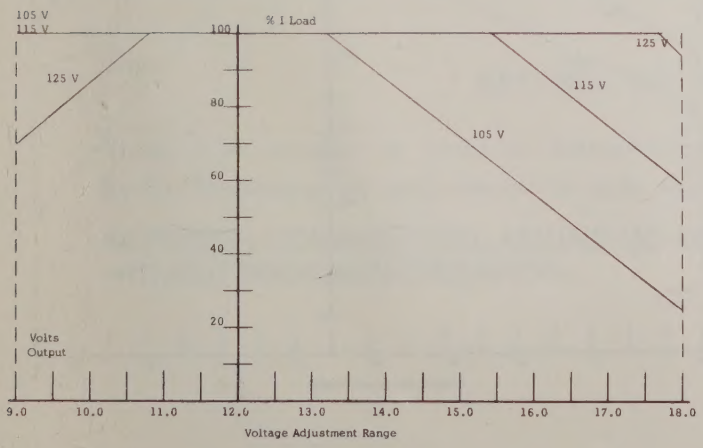


Figure A-4. Extended Range

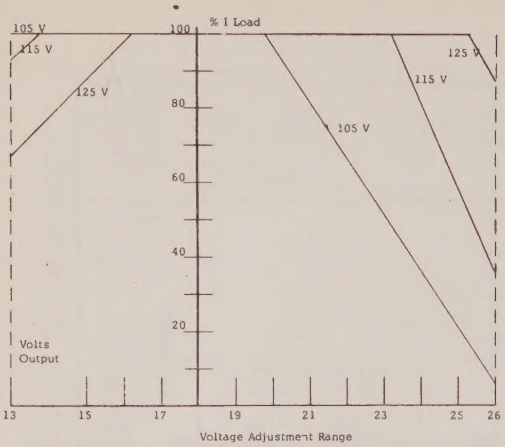


Figure A-5. Extended Range Characteristics, QSB 18-1.5

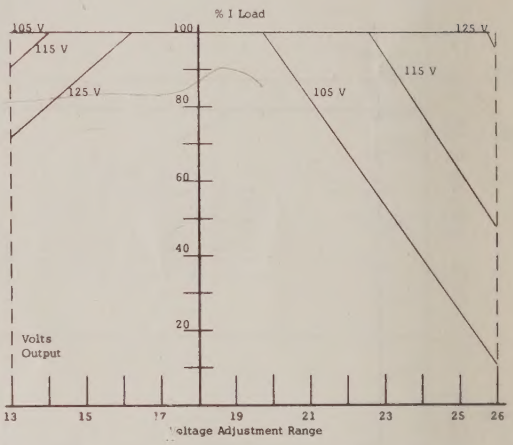


Figure A-6. Extended Range Characteristics, QSB 18-3

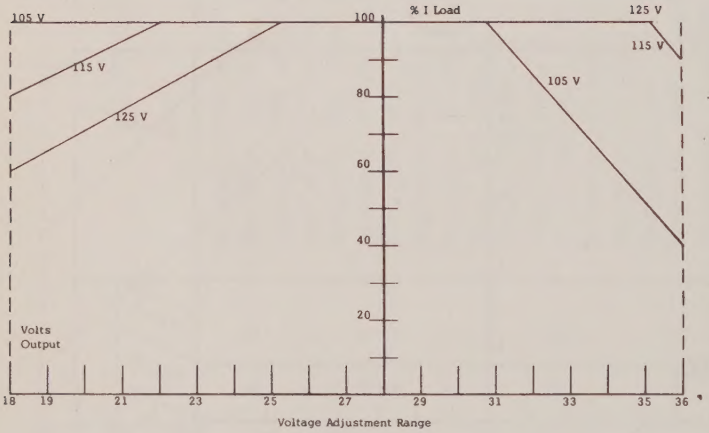


Figure A-7. Extended Range Characteristics, QSB 28-1

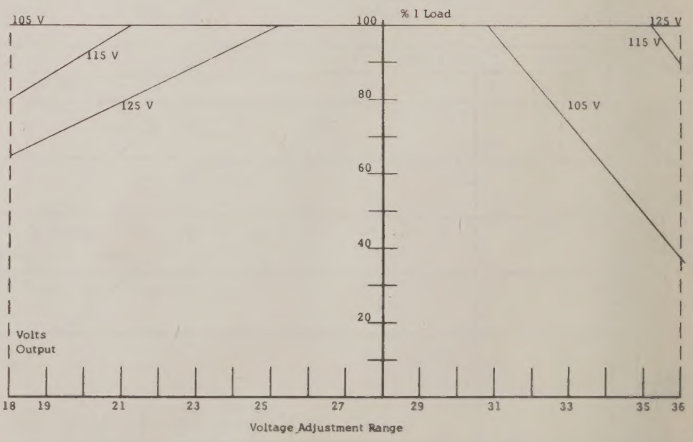


Figure A-8. Extended Range Characteristics, QSB 28-2

GENERAL INFORMATION

WARRANTY

Raytheon warrants all parts of equipment of its manufacture, except special purpose tubes and semiconductor devices which carry their own manufacturer's warranty, to be free from defects caused by faulty material or poor workmanship. Raytheon warrants its products to conform to applicable commercial or military specifications when confirmed on the Order Acknowledgment form to be free from defects caused by faulty material or poor workmanship. Raytheon's obligation is limited under the warranty to repair or replacement of products in kind, or at its sole option to issuance of a credit of original purchase price. Returns must be accompanied by a Raytheon Return Authorization form and conform to standard conditions for adjustment. The aforesaid warranty shall expire twelve (12) months following the last day of the month of shipment from Raytheon's plant. The foregoing states the entire warranty extended by Raytheon. No other warranty, express or implied, is made and, specifically, Raytheon makes no warranty of merchantability or fitness for any purpose. In no case shall Raytheon be liable for any special or consequential damages. Authorization must be obtained prior to return of defective items.

RAYTHEON COMPANY, Sorensen Operation

SERVICE INFORMATION

Questions concerned with the operation, repair, or servicing of this instrument should be directed to the nearest Sorensen representative (a list is included with this manual) or to the Service Department., Raytheon Company, Sorensen Operation, Richards Avenue, Norwalk, Connecticut. *Include the model number and serial number,* in any correspondence concerning this instrument.

SHIPPING DAMAGE

It is possible for equipment to be damaged in shipment. Therefore, it is imperative that the instrument be tested and inspected as soon as it is received. If the instrument shows signs of damage, follow the instructions on the DAMAGE and/or Loss in Shipment form enclosed with the unit and notify the carrier immediately. The carrier's claim agent will then prepare a report of damage and, after you have forwarded this to the Sorensen Service Department, you will be advised as to the action necessary to have the instrument repaired or replaced.

RETURNS TO THE FACTORY

Should it be necessary to return an instrument to the factory for repair, please contact the Sorensen Service Department for authorization to make shipment.

RAYTHEON COMPANY WILL ASSUME NO RESPONSIBILITY FOR MATERIAL RETURNED WITHOUT PRIOR AUTHORIZATION.

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